

OK-VISE

Low-Profile Clamps



OK-VISE® ORIGINAL

10 YEAR
WARRANTY



Small in size – Giant in performance

**MADE IN
FINLAND**



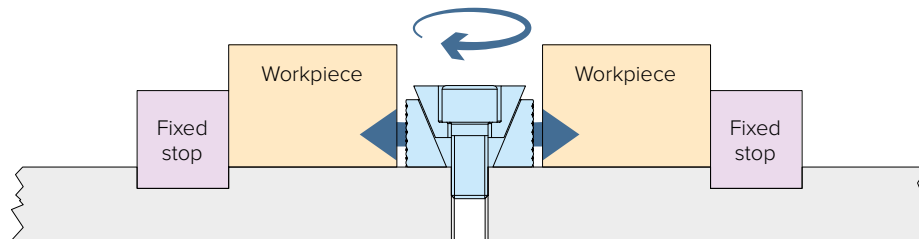
LOW PROFILE CLAMPS

Full 10 year warranty

OK-Vise Oy has been a leading manufacturer of wedge clamps for over 40 years. Some of our first customers have been using the same clamps for all this time and still use them on a daily basis. Based on this experience, and after conducting extensive tests with our clamps, we are prepared to give a full 10 year warranty for the quality of the raw material and craftsmanship of all wedge and jaw parts of our low-profile clamps, excluding the blackening, springs, and sideplates.

Small in size – Giant in performance

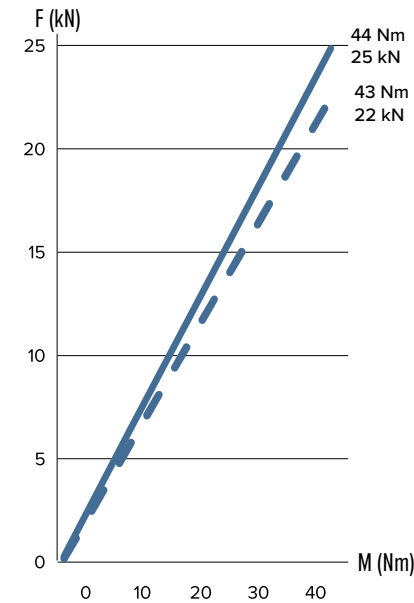
The Original OK-VISE low-profile clamp delivers exceptional clamping force in compact design, maximizing your machining space utilization. With a wide range of jaw options and sizes, you can choose the perfect combination to match your exact needs – efficiently, precisely, and reliably.



Unmatched holding power – Explore the clamp forces

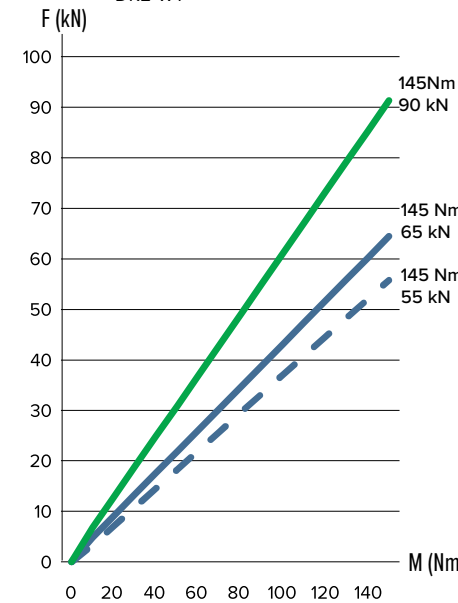
B-SERIES

— BK2-VT+3
- - - BK2-VT



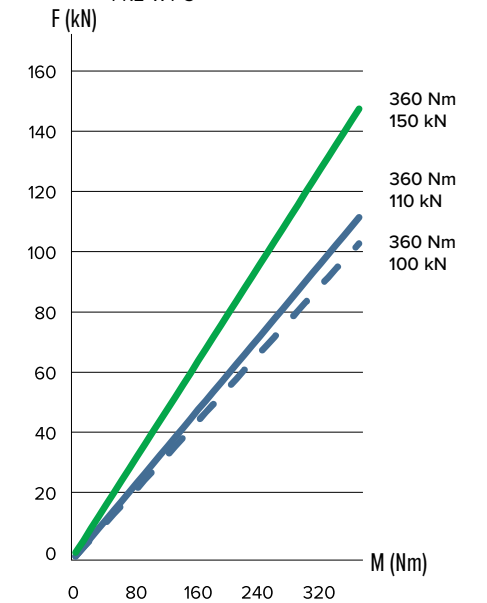
D-SERIES

— DK2-VT
- - - DK2-VT+5
— DK2-WT



F-SERIES

— FK2-VT
- - - FK2-VT+5
— FK2-WT-S

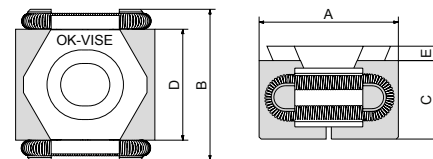


OK-VISE The most popular clamps

More OK-VISE clamp models can be found here:
www.ok-vise.com/product-category/low-profile-clamps



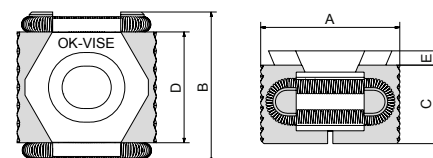
Smooth model



Model	A min-opt max	B	C	D	E	Socket head screw DIN 912	Max pressing force (kN)	Hardness of jaws (HRC)
BK2-VT-S	27-29-31	29	15	21	2,5	M8x20	25	48-52
DK2-VT-S	42-45-49	41	22	30	4	M12x30	65	
DK2-VTI-S	1,65-1,77-1,92	1,61	0,86	1,18	0,15	½"-1 ¼"	65	
FK2-VT-S	57-60-64	56	29	42	5	M16X40	110	



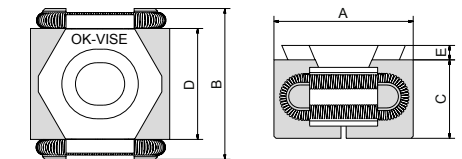
Serrated model



Model	A min-opt max	B	C	D	E	Socket head screw DIN 912	Max pressing force (kN)	Hardness of jaws (HRC)
BK2-VT	27-29-31	29	15	21	2,5	M8x20	25	48-52
DK2-VT	42-45-49	41	22	30	4	M12x30	65	
DK2-VTI	1,65-1,77-1,92	1,61	0,86	1,18	0,15	½"-1 ¼"	65	
FK2-VT	57-61-65	56	29	42	5	M16X40	110	



Tungsten carbide coated model



Model	A min-opt-max	B	C	D	E	Socket head screw DIN 912	Max pressing force (kN)	Hardness of jaws (HRC)
AK2-VT-DO	20-23-25	22	11	15	4,2	M5x25	10	60
BK2-VT-D	27-29-31	29	15	21	2,5	M8x20	25	
DK2-VT-D	42-45-49	41	22	30	4	M12x30	65	
DK2-VTI-D*	1,65-1,77-1,92	1,61	0,86	1,18	0,15	½"-1 ¼"	65	

* inch model



NEW PRODUCT! DK3-series ID clamps



www.ok-vise.com/product/coaxial-clamp



OK-VISE® FIXTURING CONCEPT

Modular and dedicated fixture solutions
for evolving production



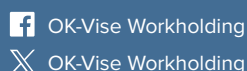
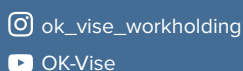
OK-VISE offers workholding solutions to meet the growing and evolving demands of modern manufacturing. Our services and expertise ensure effective solutions, delivered through our international partner network.

OK-VISE fixturing components are known worldwide as core components of any modern workholding system. In the machining industry the OK-VISE stands for ultimate quality.

A wide selection of information as well as the latest updates about our products are easily obtained from our website at: www.ok-vise.com



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OK-VISE®

OK-Vise Oy, P.O.Box 5
40951 Muurame, Finland
Tel. +358 20 7790 699

Technical questions: support@ok-vise.com
www.ok-vise.com